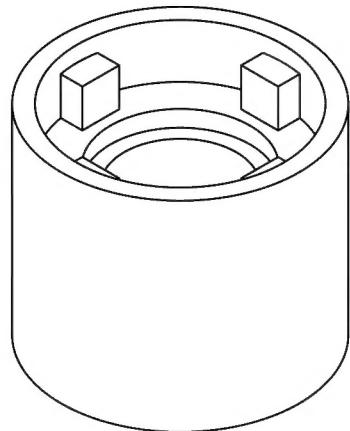


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -5 ENGRAVE NOTE DELETED (KPE1) PER S.E.	2/15/2012	RJC	SE
1	-5 ADDED CHAMFER 120° Ø.70 TO RATCHET HOLE.	3/7/2013	BIM	GE
2	-5 DELETED DIM 2X LIMITS .008 TO .013, ADDED MISSING DIMS 2X .670 MIN & 2X LIMITS .503 TO .508.	5/20/2014	DPD	GE



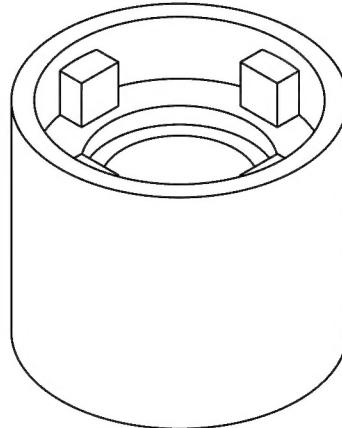
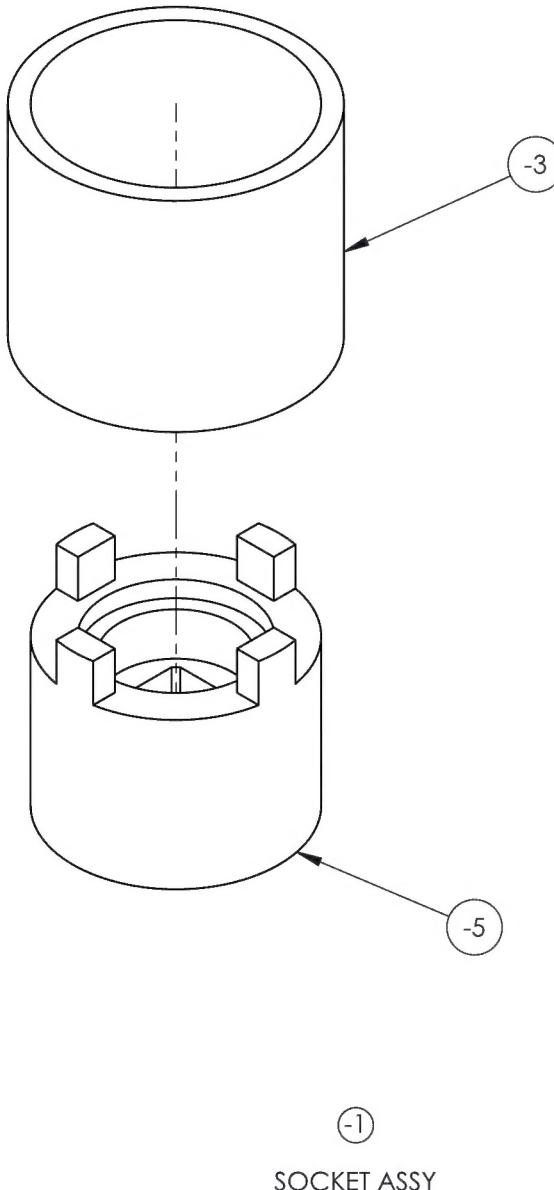
NOTE:  
REF. AGUSTA T/N: 3T6510A00436W142D.

<b>DART AEROSPACE</b>	
TITLE	WRENCH, SHURLOK, BEARING SUPPORT HOUSING
DWG NO.	RBW6510A00436W142D-3T
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .005      FRACTIONS ± 1/32	
.XX ± .01      ANGLES ± 5°	
.X ± .1      TREAT FINISH	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R      SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING      USED ON MODEL	
AW139	
SCALE	1:1
DATE	10/14/2011
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
X			-1	1	SOCKET ASSY			2
1			-3		SLEEVE	DOM	Ø1-3/4 X Ø1-1/2, 1/8 WALL X 1-5/8	3
1			-5		SOCKET	4140 Q & T	Ø1-5/8 X 1-1/2	4
ASSY - 1								SCALE 1:1 DATE 10/14/2011 SHEET 1 OF 4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED

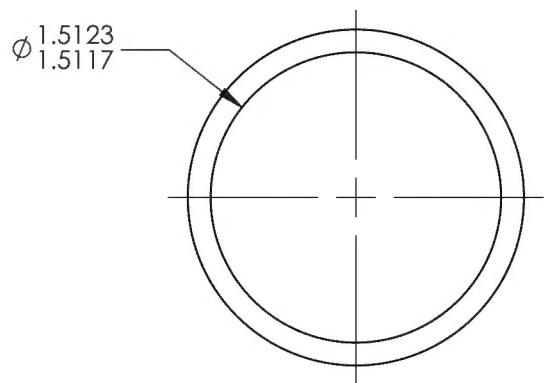
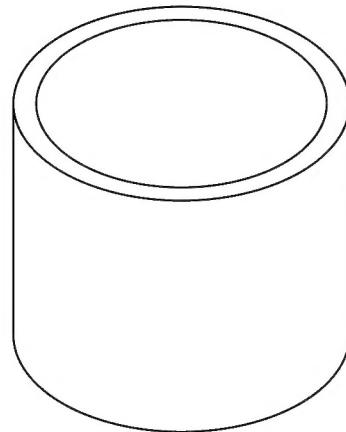
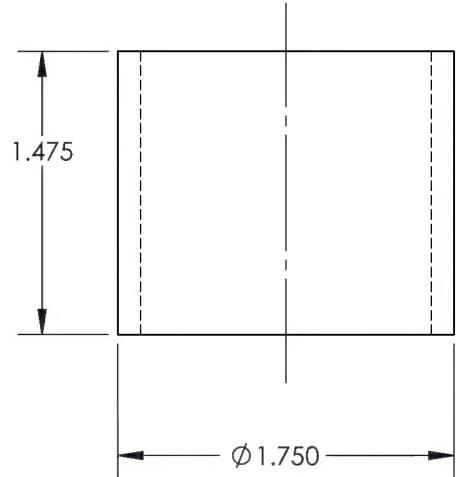


NOTE:  
PRESS -5 (SOCKET) INTO -3 (SLEEVE).

<b>DART</b> <b>AEROSPACE</b>	
TITLE	WRENCH, SHURLOK, BEARING SUPPORT HOUSING
DWG NO.	RBW6510A00436W142D-3T-1
MAT'L	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1	APPROVED <i>D Weil</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL AW139
SCALE 1:1	DATE 10/14/2011
	SHEET 2 OF 4

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REV				DESCRIPTION	DATE	INITIAL	APPROVED
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(-3)

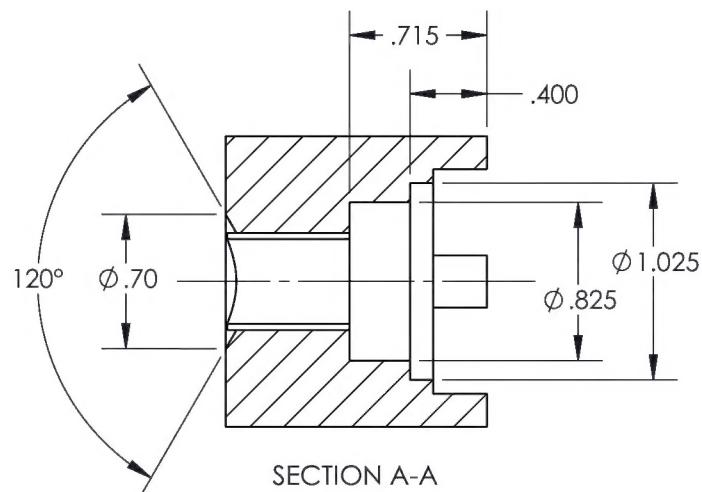
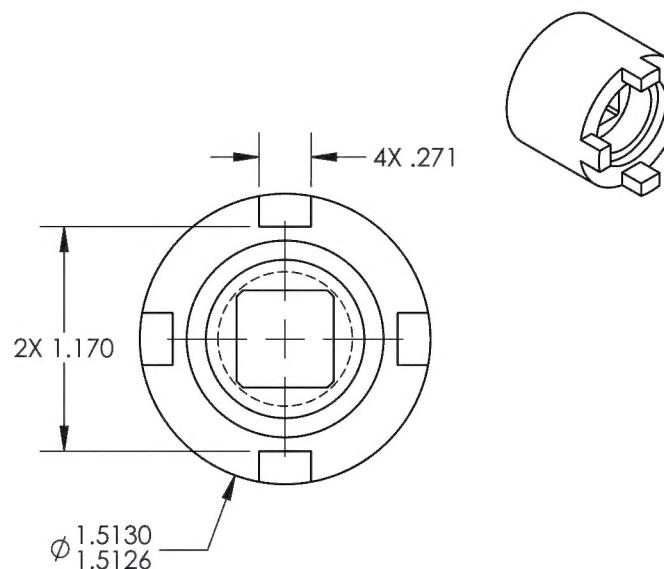
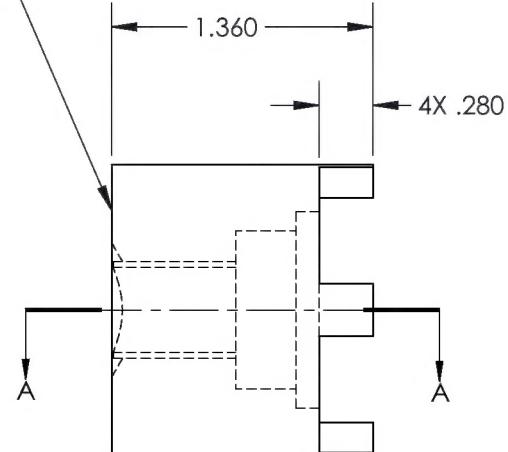
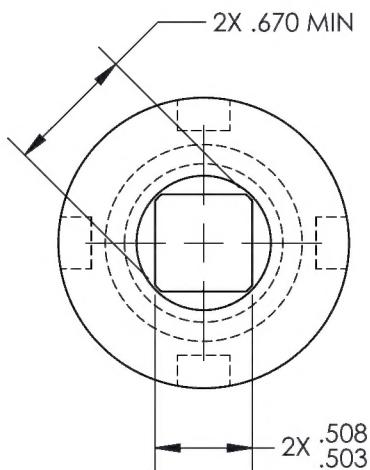
SLEEVE

<b>DART</b> AEROSPACE	
TITLE	WRENCH, SHURLOK, BEARING SUPPORT HOUSING
DWG NO.	RBW6510A00436W142D-3T-3
MAT'L DOM	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH BLACK OXIDE
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL
	AW139
SCALE 1:2	DATE 10/14/2011
	SHEET 3 OF 4

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CH'D -5 ENGRAVE NOTE DELETED (KPE1) PER S.E.	2/15/2012	RJC	SE
1	-5 ADDED CHAMFER 120° Ø.70 TO RATCHET HOLE.	3/7/2013	BIM	GE
2	-5 DELETED DIM 2X LIMITS .008 TO .013, ADDED MISSING DIMS 2X .670 MIN & 2X LIMITS .503 TO .508.	5/20/2014	DPD	GE

ENGRAVE "RBW6510A00436W142D-3T",  
S/N, "MADE IN USA"



SOCKET

(-5)

<b>DART</b> AEROSPACE	
TITLE      WRENCH, SHURLOK, BEARING SUPPORT HOUSING	
DWG NO.    RBW6510A00436W142D-3T-5    REV 2	
MAT'L 4140 Q & T	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/32
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT	
FINISH BLACK OXIDE	
SPEC	
USED ON MODEL AW139	
SCALE 1:1	DATE 10/14/2011
SHEET 4 OF 4	